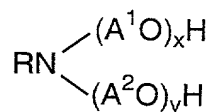


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What is claimed is:

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1. A gasoline additive concentrate composition, comprising:
a solvent; and
an alkoxyated fatty amine; and
a partial ester having at least one free hydroxyl group and formed by reacting at
10 least one fatty carboxylic acid and at least one polyhydric alcohol.
2. The composition of claim 1 wherein the solvent is selected from the group
consisting of aliphatic hydrocarbons, aromatic hydrocarbons, alcohols, and mixtures
of two or more thereof.
- 15 3. The composition of claim 1 wherein the concentrate composition is a liquid at a
temperature from about 0°C to minus 18°C.
4. The composition of claim 1 wherein the alkoxyated fatty amine is represented
20 by the formula



wherein R is a hydrocarbyl group having about 4 to 30 carbon atoms, A¹ and A² are
vicinal alkylene groups, and the sum of x and y is at least 1.

- 25 5. The composition of claim 4 wherein the alkoxyated fatty amine is a
diethoxylated fatty amine having about 16 to 18 carbon atoms.
6. The composition of claim 1 wherein the fatty carboxylic acid has about 4 to 30
carbon atoms.

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7. The composition of claim 1 wherein the fatty carboxylic acid is a saturated aliphatic monocarboxylic acid or an unsaturated aliphatic monocarboxylic acid.

8. The composition of claim 1 wherein the fatty carboxylic acid is oleic acid.

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9. The composition of claim 1 wherein the polyhydric alcohol is glycerol or ethylene glycol.

10. The composition of claim 1 wherein the partial ester is a mixture of glycerol monooleate and glycerol dioleate.

11. The composition of claim 1 further comprising a polymeric pour point depressant.

12. The composition of claim 11 wherein the polymeric pour point depressant is a terpolymer formed by polymerizing a dialkyl fumarate, a vinyl carboxylate, and a vinyl ether.

13. The composition of claim 1 further comprising a nitrogen-containing detergent selected from the group consisting of a polyetheramine, an aliphatic hydrocarbon-substituted amine, a Mannich reaction product formed by reacting an aliphatic hydrocarbon-substituted phenol and an aldehyde and an amine, and mixtures of two or more thereof.

14. The composition of claim 13 wherein the polyetheramine is formed by hydrogenating a nitrile which is prepared by reacting a polyalkoxylated alcohol or alkylphenol and acrylonitrile.

15. A fuel composition, comprising:
gasoline; and
the gasoline additive concentrate composition of claim 1.

16. A fuel composition, comprising:

gasoline; and

the gasoline additive concentrate composition of claim 11.

5 17. A fuel composition, comprising:

gasoline; and

the gasoline additive concentrate composition of claim 13.

10 18. A method of operating a gasoline internal combustion engine comprising
fueling the engine with the fuel composition of claim 15.

19. A method of reducing the fuel consumption of a gasoline internal combustion
engine comprising fueling the engine with the fuel composition of claim 15.